

# TH325(M32) TH325-4L(M57) w/L/U

ILL.	DESCRIPTION	QTY.	YEAR	PART NO.	REFERENCE NO.
<b>DELUXE KITS (SUPER KITS) (1)</b>					
008	325-4L .....	1	82-85	54008D	K3200E-R
<b>COMPLIANCE KITS (CALIFORNIA KITS) (1)</b>					
007	325.....	1	79-81	54007C	CK3200D-R
007	325-4L .....	1	82-85	54007D	CK3200E-R
<b>MASTER OVERHAUL KITS (WITH STEELS) (1)</b>					
006	325.....	1	79-81	54006C	K3200D
006	325-4L .....	1	82-85	54006D	K3200E
<b>LESS STEEL KITS (1)</b>					
004	325.....	1	79-81	54004C	K3200D-LS
004	325-4L .....	1	82-85	54004D	K3200E-LS
<b>OVERHAUL KITS (W/ RINGS &amp; SEALS) (1)</b>					
002	325.....	1	79-81	54002C	K32900D
002	325-4L .....	1	82-85	54002D	K32900E
<b>FILTER KITS (1)</b>					
011	Filter Kit, 325 .....	1	79-81	54011C	FK32710F
011	Filter Kit, 325-4L .....	1	82-85	54011D	FK32710E
<i>(1) - To order Kits with Fiber pan gaskets, add an "F" suffix</i>					
<b>FILTERS</b>					
010	325.....	1	79-81	54010C	32710F
010	325-4L .....	1	82-85	54010D	32710E
<b>BANDS</b>					
<b>Prefix Key: B = Borg Warner, A = OEM (Exc BW), N = All Other New, R = Relined</b>					
022	Intermediate Flex.....	1	79-85	54022A	32700F
<b>BUSHINGS</b>					
030	Bushing Kit, 325 .....	1	79-81	54030C	K32901D
030	Bushing Kit, 325-4L .....	1	82-85	54030D	K32901E
034	Pump Body .....	1	79-81	44034	8005
034	Pump Body .....	1	82-85	54034A	32005
<b>METAL CLAD SEALS</b>					
070	Front (Converter) .....	1	79-81	44070	38151V
070	Front (Converter) .....	1	82-85	74070	61151C
<b>FRICTION PLATES</b>					
100	4th.....	2	82-85	54100B	32107
106	Forward & Direct.....	8-11	79-85	54106A	32103
114	Low & Reverse .....	5-6	79-85	54114A	32102A
116	Overrun .....	2	82-85	54116B	32108
<b>STEEL PLATES</b>					
120	4th.....	3	82-85	54120B	32109
126	Direct.....	3-5	79-85	54126A	32104
126	Forward .....	2-3	79-85	54126AA	32100
134	Low & Reverse .....	5-7	79-85	54134A	32101
136	Overrun .....	2	82-85	54136B	32110

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<b>VALVE BODY RECALIBRATION KITS</b>					
165	Shift Kit®, 325 (Transgo®).....	1	79-81	T54165C	K32908D
165	Shift Kit®, 325-4L (Transgo®) .....	1	82-85	T54165D	K32908E
<b>SEALING RINGS</b>					
175	Ring Kit, 325 (Teflon) .....	1	79-81	54175CT	K32903F
175	Ring Kit, 325-4L (Teflon) .....	1	82-85	54175DT	K32903E
<b>THRUST WASHERS</b>					
232	Thrust Washer Kit w/o Selectives .....	1	79-85	54200D	K32907D
<b>BEARINGS</b>					
201	Bearing Kit .....	1	79-85	54201A	K32907K
<b>GASKETS &amp; O-RINGS</b>					
300	Gasket, Pan (Bottom) (Cork) .....	1	79-85	54300C	13900AX
300	Gasket, Pan (Bottom) (Fiber) .....	1	79-85	54300CF	13900AF
301	Gasket, Sprocket Cover (Cork) .....	1	79-81	54301C	13983X
301	Gasket, Sprocket Cover (Fiber) .....	1	79-81	54301CF	13983F
301	Gasket, Sprocket Cover (Cork) .....	1	82-85	54301D	13983AX
301	Gasket, Sprocket Cover (Fiber) .....	1	82-85	54301DF	13983AF
305	Gasket, Final Drive to Case .....	1	79-85	54305C	13354
311	O-Ring, Front Pump .....	1	79-85	34311G	13273
362	Seal Kit, Servo .....	1	79-85	54361AK	K32900-3
386	Plug Assembly w/ Seal, Low/ Reverse Clutch Housing.....	1	79-85	54386A	13969
386	Plug Assembly w/ Seal.....	1	79-85	54386BK	N/A
<b>TECHNICAL MANUALS</b>					
400	Tech Manual, 325-4L .....	1	82-85	54400D	32Y04
<b>ELECTRICAL COMPONENTS</b>					
411	Switch, High Pressure 1 Prong (Normally Closed).....	1	82-85	54411B	15D-112
425	Solenoid (TCC) (Universal) .....	1	82-85	84425	5R-148
444	Connector, Case (3 Prong) .....	1	82-85	74444A	25A-103
<b>HARD PARTS</b>					
<b>Prefix Key: D = OEM, A = Aftermarket New, R = Remanufactured</b>					
544	Plate, Pump .....	1	79-81	54544C	D32204
622	Shell, Input Drum (Hardened) .....	1	79-85	54622AH	32729H
632	Low/ Reverse Clutch Housing (Center Support) .....	1	79-85	54632A	32727
650	<b>Sprag</b> , Overdrive.....	1	82-85	54650D	32963
654	<b>Sprag</b> , Low Roller .....	1	79-85	54654A	32502AH
680	Governor, Gas .....	1	79-81	54680C	N/A
680	Governor, Gas .....	1	82-85	54680DG	N/A
680	Governor, Diesel.....	1	1981	54680CD	N/A
680	Governor, Diesel.....	1	82-85	54680D	32410F
700	Chain .....	1	79-81	54700C	32973
700	Chain .....	1	82-85	54700D	32973A
908	Pin, Servo (3 Groove).....	1	79-85	54908C	D32708C
908	Pin, Servo Extendo (Teckpak) .....	1	79-85	T54908A	32875
938	Pin, 1-2 & 3-4 Accumulator (Oversized) (4 Per Kit).....	1	79-85	74938X	61985P
938	Reamer Kit, 1-2 & 3-4 Accumulator (Oversized) .....	1	79-85	74938XK	T-9157
970	Wave Spring, Overrun Clutch Return.....	1	82-85	54970D	D32551A
977	Return Spring, Low/ Reverse Clutch .....	1	79-85	54977A	32551

TH325/325-4L